



Swiss Ply – The 100% GURJAN Plywood

CERTIFICATIONS

- E1 –Low Emission (European Grade) Formaldehyde Certificate From IPRITI
- Termite Resistant certification from IPRITI (6 Months Room Test)
- Life Time Warranty Certificate
- 99.9 % Anti Viral & Fungal Plywood
- Indian Green Building Council – Member
- ISI 710 - Water Proof PF Plywood
- ISI 303 - Marine Plywood
- ISI 1659 - Water Proof Block Board
- ISI 2202 – Solid Wood Pine Doors
- ISO 9001 , 14001 & 45001 Certified Company





काष्ठ कम्पोजिट जाँच एवं मूल्यांकन केन्द्र
Center for Testing And Evaluation of Wood Composites
भारतीय प्लाईवुड उद्योग अनुसंधान एवं प्रशिक्षण संस्थान
INDIAN PLYWOOD INDUSTRIES RESEARCH & TRAINING INSTITUTE

(भारत सरकार, पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय का स्वायत्त संस्थान)
(Autonomous Body of the Ministry of Environment, Forests & Climate Change, Govt. of India)

पोस्ट बैग. सं. 2273, तुमकुर रोड, बेंगलूर - 560 022

Post Bag No. 2273, Tumkur Road, Bangalore-560 022

जनरल/General: +91-80-2839 4231/32/33, 3053 4000-4001; फैक्स/Fax: +91-80-3053 4008; तार/Grams : IPIRTI
e-mail : samplecell@ipirti.gov.in, Websites : http://www.ipirti.gov.in; http://www.bamboocomposites.com



Page 1 of 2

Date: 13.07.2020

सं./No. JD/Russaka Ply/0009/Chem-018F/2020/Gujarat

सेवा में/To,

M/s. Ruusaka Ply India Ltd.,
Plot No.1432/B, Shakti Nagar,
Gandhidham, Kutch 370 201

प्रिय महोदय,
Dear Sir/Madam,

विषय:नमूने के परीक्षण रिपोर्ट।

Sub: Test Report for Formaldehyde Emission test by Perforator method

संदर्भ: आपका पत्र दिनांक : 10.03.2020

Ref: Your Letter Nil dated 05.06.2020
(Sample received on 19.06.2020)

कृपया उपरोक्त पत्र का संदर्भ लें।

Please refer to the above letter.

परीक्षण रिपोर्ट संलग्न है।

Test Report is enclosed.

भवदीय,
Yours faithfully,

संयुक्त निदेशक/Joint Director

भारतीय प्लाईवुड उद्योग अनुसंधान और प्रशिक्षण संस्थान
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बेंगलूर-560 022 / Bangalore-560 022

संलग्नक: क/क

Encl.: a/a



काष्ठ कम्पोजिट जाँच एवं मूल्यांकन केन्द्र
Center for Testing And Evaluation of Wood Composites
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e-mail : samplecell@ipirti.gov.in, Websites : http://www.ipirti.gov.in; http://www.bamboocomposites.com



Page 2 of 2

TC659520000000018F

No.JD/Russaka Ply/0009/Chem-018F/2020/Gujrat

Date: 13.07.2020

Test Report

Ref: Your Letter dated 05.06.2020
(Sample received on 19.06.2020)

One Plywood sample received from M/s. Ruusaka Ply India Ltd., Plot No.142/B, Shakti Nagar, Gandhidham, Kutch 370 201 (Gujarat) was tested to determine the formaldehyde content by Perforator method as **per IS:13745-1993**- Methods to determine the formaldehyde content in wood particle board by perforator method. The results are given below:

1. Type of the Board	: Plywood
2. Thickness of the board	: 19 mm
3. Date of sampling	: 25.06.2020
4. Date of Titration	: 25.06.2020
5. Moisture content at the time of testing	: 6.49%
6. Bulk Density	: 707.68 kg/m ³
7. Perforator value	: 5.712 mg/100g of oven dry board

Remarks: The perforator value obtained is 5.712 mg/100 gms of oven dry board which is less than 8 mg/100gms of oven dry board prescribed for E1 formaldehyde emission class as per EN 13986. Hence the sample conforms to the requirement of E1 formaldehyde emission class as per EN 13986 Formaldehyde Emission class.

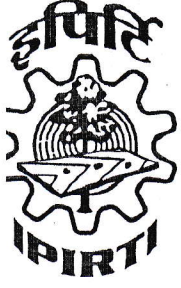
Note: The Test report is relevant to the sample received for testing.


संयुक्त निदेशक/Joint Director
भारतीय प्लाईवुड उद्योग अनुसंधान और प्रशिक्षण संस्थान
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बेंगलूर-560 022 / Bangalore-560 022

तार : आई पी आई आर टी आई, कलकाता - ३४
Grams : IPIRTI, Kolkata -34
E-mail : ipirtikolkata@ipirti.gov.in

SPEED POST.

फैक्स : ०३३-२४९८ ३१२०
Fax - 033-2498 3120
दूरभाष : ०३३-२४९८ ३१२०
Phone. : 033-2498 3120
Home page : http://www.ipirti.gov.in



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INDIAN PLYWOOD INDUSTRIES RESEARCH & TRAINING INSTITUTE

फील्ड स्टेशन कोलकाता / Field Station Kolkata

(भारत सरकार, पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय का स्वायत्त निकाय)

(Autonomous Body of the Ministry of Environment, Forests & Climate Change, Government of India)

२/२, बीरेन राय रोड (वेस्ट), सरसुना, कोलकाता - ७०० ०६१
2/2, Biren Roy Road (West), Sarsuna, Kolkata - 700 061

सं. / No. _____

दिनांक / Date _____

सं.KFS/Bio/Testing/Ply/5106/19-20/ 1223

दि.26.02.2020

सेवा में/To

M/s. Russaka Ply India Ltd.
Plot No. 142/B, Shakti Nagar
Gandhidham, Kutch- 370 201
Gujarat

प्रिय महोदय,

Dear Sir,

विषय : नमूने के परीक्षण रिपोर्ट

Sub : Test Report for Termite Resistance

संदर्भ : आपका पत्रांक दिनांक

Ref : Your Letter No. Nil

कृपया उपरोक्त पत्र का संदर्भ लें

Please refer to the above letter.

परीक्षण रिपोर्ट संलग्न है

Test Report is enclosed.

भवदीय,

Yours faithfully,

प्रभारी अधिकारी

Officer-in-Charge

प्रभारी अधिकारी

Officer-in-Charge

भारतीय प्लाईवुड उद्योग

Indian Plywood Industries

अनुसंधान और प्रशिक्षण संस्थान

Research & Training Institute

२/२, बीरेन राय रोड (पश्चिम)

2/2, Biren Roy Road (West)

कोलकाता-७०० ०६१ /Kolkata-700 061

संलग्न : क/क

Encl : a/a



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दूरभाष : ०३३-२४९८ ३१२०, फैक्स : ०३३-२४९८ ३१२०

Phone : 033-2498 3120, Fax - 033-2498 3120

Website : <http://www.ipirti.gov.in> E-mail : ipirtikolkata@ipirti.gov.in

Page 1 of 1

TEST REPORT

Report Issued to:
M/s. Russaka Ply India Ltd.
Plot No. 142/B, Shakti Nagar
Gandhidham, Kutch- 370 201
Gujarat

ULR- TC69102000000364P

REPORT NO: KFS/Bio/Testing/Ply/5106/19-20

DATED: 26.02.2020

PART - A: PARTICULARS OF THE SAMPLE SUBMITTED:

(a) Nature of Sample	:	Marine Plywood
(b) Grade/Variety/Type/Class/Size etc.	:	Size- 2440mm x 1220mm x 19mm
(c) Declared Values, if any	:	--
(d) Code No.	:	--
(e) Batch No. & Date of Manufacture	:	CU No. R-09 & DoM- 12.05.2019
(f) Quantity	:	1No
(g) Date of Receipt	:	02.07.19
(h) Any Other Information/ Expiry Date, if any	:	--
(i) Date of Commencement of testing	:	17.07.19
(j) Date of completion of testing	:	17.01.20

PART - B: TEST RESULT:

I. BIOLOGICAL TESTING

1. Antimicrobial Activity Products

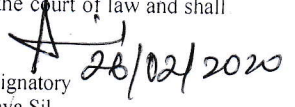
(a). Wood & Wooden Products

Termite Resistance (6 months)

Sl. No.	Sample	Time Period	Numerical Ratings	Condition of Samples
1.	Control	6 months	0	No attack: samples are free from termite attack
2.	Plywood	6 months	0	No attack: samples are free from termite attack

- Note: (a) Recommended for further exposure to termite resistance.
(b) The test results are relevant to the sample received for testing. Endorsement are of product is neither inferred nor implied.
(c) Remnants of tested material if any will be retained for a period of 6 months only from the date of issue of test reports.
(d) This report is not to be reproduced wholly or in parts and cannot be used as evidence in the court of law and shall not be used in any advertising media without our special permission in writing.

Tested By: 
Name: R.T. Solanki
Designation: Scientist-D


Authorized Signatory
Name: Amitava Sil
Designation: Officer-In-Charge

प्रभारी अधिकारी

भारतीय प्लाईवुड उद्योग अनुसंधान और प्रशिक्षण संस्थान

WARRANTY LETTER

Swiss Ply warrants LIFE TIME (25 years) that the SWISS PLY (100% Gurjan) Plywood which is being made and Manufactured by Russaka Ply I LTD is protected against Borer and Termites.

In case of any complaint, the authorized representative will be allotted for Physical and Technical inspection of the “ Damaged ” product of Swiss Ply at the site where it has been installed. The customer will have to present the proof of Purchase bill issued by the authorized Dealer.

Equal Quantity of the damaged material will be replaced after the satisfactory proof of Investigation has been done by Swiss Ply about the genuineness of the Complaint.

The authority to implement the warranty rests with Swiss Ply.

Terms and Conditions Extra

- The warranty will not be applicable if the product has been used along with other brand products while making the furniture etc., in case of improper workmanship, use of substandard adhesive .
- The material/ furniture cannot be stored in continuous damp place or an area which is infected by termites, borer etc.
- The Ply has to be used along with components of solid wood timber which are treated with fixed preservative chemical types.
- The Final Decision on the genuineness of the complaint will be decided and judged by Swiss Ply
- At the time of purchase the Buyer has to send an email to the company's registered email id “russakaply123@hotmail.com” a copy of the purchase bill of the plywood. This is to verify the purchase from An authorized Dealer.
- Periodically (every 6 months) the site and plywood has to be treated with anti borer and termite treatment and bills for the same have to be submitted to the company.
-if the site continues to have borer & termites and it is not treated the warranty is void.

Factory Address

Russaka Ply India Ltd.
Survey Number 258/1,
Vill. Nani Chirai,
Tal.-Bhachau-370140
Dist.Kutch,Gujarat.

Corporate Office

Russaka Ply India Ltd.
A/7, Manubharti Building, 2nd Floor,
212 S. V. Road, Andheri (W), Mumbai - 400058.
Tel.: (022) 65601222, (M) 9967206760
E-mail : enquiry@swissply.in

Correspondence Address

Russaka Ply India Ltd.
Plot No.142/B, Shakti Nagar,
Gandhidham.Kutch-370201(Gujarat)
Tel. : 02386-233428
E-mail: russakaply123@hotmail.com
CIN NO.: U20210 GJ1998 PLC 034067



BIOTECH TESTING SERVICES

TEST REPORT

LAB NO. : 2004086/ 1

DATE: 04/11/2020

NAME OF CUSTOMER : M/S. RUSSAKA PLY INDIA LTD,
ADDRESS : Survey no 258f 1, Village NaniChirai
Taluka Bachau District Kutch, Gujarat -370140
REFERENCE : Your Letter Ref. Nil dated October 28, 2020
Kind Attention: Ankur Agarwal
DATE OF RECEIPT : 29/10/2020
DATE OF INITIATION : 30/10/2020
DATE OF COMPLETION : 04/11/2020
SAMPLE DESCRIPTION : Plywood sample labeled as -

Sr. No.	Sample Code	Other Details
1.	Plywood sample	Treated
2.	Plywood sample	Untreated
-	Lab. Control - Untreated	

Name of Test:

Measurement of Antiviral activity on plastics and other non-porous surfaces and coating materials

Name of Test Protocol:

ISO 21702: 2019*

Scope of Method:

This test specifies method for measuring antiviral activity on plastic and other non-porous surface of antiviral-treated products against specified virus. Due to individual sensitivities, the results of one test virus might not be applicable for other viruses.

*Modified method with use of MS2 virus

Page 1 of 3

• Samples are not drawn by the laboratory • Result relate only to the samples tested
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BIOTECH TESTING SERVICES

Test Microorganism Information:

MS2 Bacteriophage (MS2) is an RNA virus of the family Leviviridae. Escherichia coli 15597 are the hosts for bacteriophages. Due to its environmental resistance, MS2 bacteriophages are used as a surrogate virus (particularly in place of Picornaviruses such as Poliovirus and human Norovirus) in water quality and Antimicrobial studies.

Virus: MS2 Bacteriophage

Permissive Host Cell: Escherichia coli ATCC 15597

Experimental Details:

Test Carrier : Plywood (50 mm x 50 mm); Pre-sterilized by UV light
LDPE cover : LDPE film pre sterilized 40 mm x 40 mm
Virus : MS2 Bacteriophage; Inoculum volume 0.4 ml
Permissive Host Cell : Escherichia coli ATCC 15597
Contact Period : 2 hours & 24 hours
Neutralizer : DE broth
Medium : Trypticase soya agar
Incubation for survivors : 37°C for 3 days

Validation and Records:

Neutralizer Validation and Records:

Validation Test			
Test Organism	Exptl. Condition Control (A) (PFU/ ml)	Neutralizer Toxicity Control (B) (PFU/ ml)	Dilution-neutralization Control (C) (PFU/ ml)
MS2 Bacteriophage	52	51	50

Where –

A=No. of PFU/ml of Test organism in Experimental condition validation

B=No. of PFU/ml of Test organism in Neutralizer Toxicity validation

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Page 2 of 3

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BIOTECH TESTING SERVICES

Test Procedure:

Pre-sterilized samples were loaded with diluted viral suspension to 10^6 PFU/ ml. Virus suspension 0.4 ml was added to 50 mm x 50 mm of Test substrate. It was covered with 40 mm x 40 mm LDPE film. Following exposure time, Virus was eluted and neutralized by serial tenfold dilution and assayed to determined surviving Viruses in comparison with Control without test product in sq. cms. Virus assay was quantitative as Plaque forming unit (PFU) visible as area of Clearance.

Results:

A. Contact duration of 2 hours

Quantitative Assessment of Antiviral Activity – ISO 21702: 2019				
Untreated: Average no. of Plaques recovered at 0 hours (U_0): 7.20×10^4 PFU/sq cm.				Log = 4.85
Untreated: Average no. of Plaques recovered at 2 hours (U_t): 8.40×10^4 PFU/sq cm.				Log = 4.92
Sample Identification	Average No. of Plaques recovered from Treated (A_t)	Log of Plaques recovered from Treated (A_t)	Antiviral Activity (R) ($\text{Log } U_t - A_t$)	Virus Reduction Percentage
Plywood sample Treated	<10	<1	>3.92	>99.99
Plywood sample Untreated	1400	3.14	1.78	98.33

B. Contact duration of 24 hours

Quantitative Assessment of Antiviral Activity – ISO 21702: 2019				
Untreated: Average no. of Plaques recovered at 0 hours (U_0): 7.20×10^4 PFU/sq cm.				Log = 4.85
Untreated: Average no. of Plaques recovered at 24 hours (U_t): 9.60×10^4 PFU/sq cm.				Log = 4.98
Sample Identification	Average No. of Plaques recovered from Treated (A_t)	Log of Plaques recovered from Treated (A_t)	Antiviral Activity (R) ($\text{Log } U_t - A_t$)	Virus Reduction Percentage
Plywood sample Treated	<10	<1	>3.98	>99.99
Plywood sample Untreated	1000	3.00	1.98	98.95

Where:

R = Antiviral activity

U_0 = Log of PFU recovered from Untreated specimen immediately after inoculation, in PFU/ cm^2

U_t = Log of PFU recovered from Untreated specimen after 2 & 24 hrs. after inoculation, in PFU/ cm^2

A_t = Log of PFU recovered from Treated specimen after 2 & 24 hrs. after inoculation, in PFU/ cm^2

COMMENT:

When tested as specified, Sample labeled as **Plywood sample - Treated** has shown **>99.98%** and **>99.98%** reduction of virus; **Plywood sample - Untreated** has shown **98.33%** and **98.95%** reduction of virus in 2 hours and 24 hours when tested by ISO 21702: 2019 standard.

For BIOTECH TESTING SERVICES



Dr Shilpa U. Nair
Quality Manager
(Authorized Signatory)

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Show entries

Search:

S. No.	Licence No	Firm Name & Address	District	State	Country	IS No	Validity Date	Status	Grade Variety
1	3840160	RUSSAKA PLY INDIA Address:-Survey No. 258/1, Village Nani Chirai, Taluka Bhachau, Bhachau PIN:- 370140	KUTCH	GUJARAT	INDIA	IS 710 : 2010	2023/06/06	Operative	Show Variety

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S. No.	Licence No	Firm Name & Address	District	State	Country	IS No	Validity Date	Status	Grade Variety
1	3729774	RUSSAKA PLY INDIA Address:-Survey No. 258/1, Village Nani Chirai, Taluka Bhachau, Bhachau PIN:- 370140	KUTCH	GUJARAT	INDIA	IS 303 : 1989	2023/05/29	Operative	Show Variety

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Search:

S. No.	Licence No	Firm Name & Address	District	State	Country	IS No	Validity Date	Status	Grade Variety
1	3729572	RUSSAKA PLY INDIA Address:-Plot No. 286, Ward 12-C, Lilashah Nagar, Gandhidham,Gandhidham PIN:- 370201	KUTCH	GUJARAT	INDIA	IS 1659 : 2004	2023/05/26	Operative	Show Variety

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Search:

S. No.	Licence No	Firm Name & Address	District	State	Country	IS No	Validity Date	Status	Grade Variety
1	7600140514	Russaka ply india ltd Address:- survey no. 258/1 village- nani chirai ,taluka- bhachau, dist- kutch ,GANDHIDHAM PIN:- 0	KUTCH	GUJARAT	INDIA	IS 2202 : PART 1 : 1999	2022/12/03	Operative	Show Variety



CERTIFICATE

This is to Certify that the Management System of

RUSSAKA PLY INDIA LIMITED

SURVEY NO. 258/1, VILLAGE: - NANI CHIRAI TALUKA - BHACHAU,
DIST: - KUTCH, GANDHIDHAM, GUJARAT, INDIA

has been found to conform to the Quality Management System standard:

ISO 9001:2015

This certificate is valid for the following scope of operations:

MANUFACTURER & SUPPLY OF VARIOUS WOODEN
PRODUCTS SUCH AS VENEER PLYWOOD, BLOCK BOARD,
FLUSH DOORS

IAF Code: 17, 06

NACE Code: 25.12, 16.21

:: Certificate No :: IN113399A

<u>Date of initial registration</u>	<u>Date of this Certificate</u>	<u>Surv. audit on or before / Certificate expiry</u>	<u>Recertification Due</u>
28 July 2018	15 July 2022	27 July 2023	27 July 2024

This Certificate remains valid subject to satisfactory surveillance audits.



Director



For verification and updated information concerning the present certificate visit to www.lmsassessments.com

This Certificate is the property of LMS Certifications Private Limited and shall be returned immediately when demanded.



CB-QMS-006

LMS Certifications Private Limited
1, Ananddham, Opp. Kukrail Picnic Spot Gate,
Faridi Nagar, Lucknow - 226015, U.P. (INDIA).
Phone : +91-9554645464
Visit :- www.lmsassessments.com
E-mail :- info@lmsassessments.com

LMS/FM/001/QM/REV06



CERTIFICATE

This is to Certify that the Management System of

RUSSAKA PLY INDIA LIMITED

SURVEY NO. 258/1, VILLAGE: - NANI CHIRAI TALUKA - BHACHAU,
DIST: - KUTCH, GANDHIDHAM, GUJARAT, INDIA

has been found to conform to the Environmental Management System standard:

ISO 14001:2015

This certificate is valid for the following scope of operations:

MANUFACTURER & SUPPLY OF VARIOUS WOODEN
PRODUCTS SUCH AS VENEER PLYWOOD, BLOCK BOARD,
FLUSH DOORS

IAF Code: 17, 06

NACE Code: 25.12, 16.21

:: Certificate No :: IN113399B

<u>Date of initial registration</u>	<u>Date of this Certificate</u>	<u>Surv. audit on or before / Certificate expiry</u>	<u>Recertification Due</u>
28 July 2018	15 July 2022	27 July 2023	27 July 2024

This Certificate remains valid subject to satisfactory surveillance audits.



Director



For verification and updated information concerning the present certificate visit to www.lmsassessments.com

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CB-EMS-006

LMS Certifications Private Limited
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Phone : +91-9554645464
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LMS/FM/001/E/REV06



CERTIFICATE

This is to Certify that the Management System of

RUSSAKA PLY INDIA LIMITED

SURVEY NO. 258/1, VILLAGE: - NANI CHIRAI TALUKA - BHACHAU,
DIST: - KUTCH, GANDHIDHAM, GUJARAT, INDIA

has been found to conform to the Occupational health & safety Management System standard:

ISO 45001:2018

This certificate is valid for the following scope of operations:

MANUFACTURER & SUPPLY OF VARIOUS WOODEN
PRODUCTS SUCH AS VENEER PLYWOOD, BLOCK BOARD,
FLUSH DOORS

IAF Code: 17, 06

NACE Code: 25.12, 16.21

:: Certificate No :: IN113399C-1

<u>Date of initial registration</u>	<u>Date of this Certificate</u>	<u>Surv. audit on or before / Certificate expiry</u>	<u>Recertification Due</u>
28 July 2018	15 July 2022	27 July 2023	27 July 2024

This Certificate remains valid subject to satisfactory surveillance audits.



Director



For verification and updated information concerning the present certificate visit to www.lmsassessments.com

This Certificate is the property of LMS Certifications Private Limited and shall be returned immediately when demanded.



CB-OHSMS-006

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